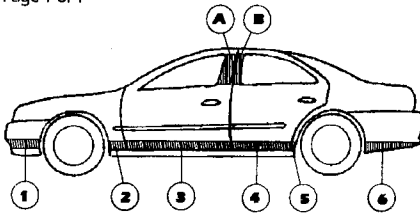


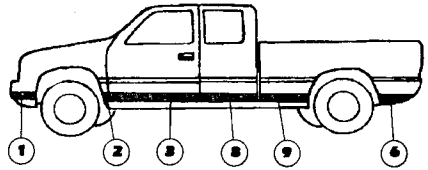
STAINLESS TRIM INSTALLATION

Page 1 of 1

Rev. 3



- A** Front Pillar Post
- B** Rear Pillar Post
- 1** Front Front
- 2** Front
- 3** Front Door
- 4** Rear Door
- 5** Rear
- 6** Rear Rear
- 8** Rear of Cab
- 9** Front of Bed



YOU'LL NEED

- ◆ Clean work area, free of airborne dust
- ◆ Vehicle and trim temperature above 65°F (avoid temperatures below 65°F)
- ◆ 3M Adhesive Cleaner (PN 08984) or equivalent
- ◆ Soft clean cloths
- ◆ Utility knife
- ◆ Masking tape (optional)

NOTE: Handle with care! Protect your stainless steel trim from impact and excessive bending which will damage its appearance.

PRE-INSTALLATION

- ◆ **DO NOT REMOVE RED TAPE LINER OR THE PROTECTIVE COVERING** until instructed to do so.
- ◆ **TEST FIT EVERY PIECE.** Check that the shape and roll of each piece properly conforms to the contour of the vehicle. Note the proper placement and alignment for your kit. (see fig. 1 & alignment tip at right)
- ◆ **CLEAN RECEIVING SURFACE JUST PRIOR TO INSTALLATION.** Use 3M Adhesive Cleaner (or equivalent) to clean the area thoroughly. Receiving surfaces must be clean and dry before proceeding.

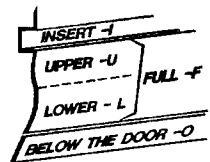


fig. 1

Placements of various trim kits

INSTALLATION

- ◆ **FOR LARGER PIECES,** peel back the red tape liner about half way from the top just before installing. **FOR SMALLER PIECES,** remove the entire red liner just before installing. Protect exposed tape from contaminants. **FOR BELOW THE DOOR PIECES** with a 90° top lip, cut through the red backing at the 90° corner. Peel back the lower section of tape backing about halfway down. Pull a small tab of red backing away from one of the ends of the top lip for peeling later. **DO NOT** peel the red tape backing from the top lip at this time.
- ◆ **HOLD THE PIECE AT A 90° ANGLE TO THE VEHICLE,** and touch the very top edge to the vehicle, observing your placement and alignment guides. If you need to adjust placement, simply raise the piece past 90° and lift off. (see fig. 2)
- ◆ **ONCE YOU GET THE PLACEMENT RIGHT** press down across the top of the piece to tack it in place. **FOR SMALLER PIECES** complete installation by pressing down across the piece, moving top to bottom. **FOR LARGER PIECES** continue to peel the rest of the liner, pressing down across the piece as you go. Be careful not to pinch the liner as you press down. **FOR BELOW THE DOOR PIECES** with a 90° top lip, continue to peel the lower section of the red tape liner by pressing down and across the piece as you go. Now, grab the exposed tab of red backing from the top lip and peel down firmly on the top lip to complete the installation.
- ◆ **APPLY PRESSURE OVER ENTIRE SURFACE INCLUDING EDGES** with a soft clean cloth to ensure that the tape completely adheres to the vehicle. Check your edges and re-apply pressure where necessary.
- ◆ **LASTLY, REMOVE WHITE PROTECTIVE COVERING.** You may use any non-abrasive stainless steel cleaner to keep your trim shining bright!

ALIGNMENT TIP:

Lower (-L) kits align with the bottom of the door; upper (-U) kits align with a trim crease or body side molding. Also, striking a line of masking tape down the length of the car can provide a good horizontal guide for test fitting & installing trim kits.

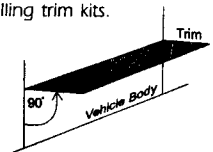


fig. 2

Hold piece at 90° angle to vehicle

IMPORTANT! Once the tape adheres to the vehicle, the trim cannot be removed without sustaining damage.

TECHNICAL SUPPORT:

If you have any questions or problems, we're here to help. Call us at 800.343.8329 M-F 8 a.m. to 5 p.m. EST